



Technical Announcement
IABG, DELTA ELECTRONICS, INC

Product	DVP PLC	Applicable Model	SS2 SA2 SX2 ES2/EX2 SE	Confidentiality Level	<input checked="" type="checkbox"/> General <input type="checkbox"/> Classified <input type="checkbox"/> Top secret
				ECN No.	N/A
Published by	PLC BU	Publisher	Andy Due	Publication No.	134A-P-ES2EX2-TAN04-EN
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Object: The firmware in DVP-ES2/EX2/SS2/SA2/SX2/SE is upgraded.

Purpose: The modification related to the upgrading of the firmware is described.

Description:

1. The online editing function is modified.

- (1) **Bug:** If the online editing function of software is used, the PLC program will probably not be preserved, that is, the PLC program will be cleared after the PLC is disconnected and powered again.

Modification: Modifying the procedure for restoring the PLC program

Solutions: (Users can choose either of them.)

Solution 1: After using the online mode, please exit the online editing mode, and download the PLC program again according to the normal program downloading procedure.

Solution 2: Upgrading the firmware in the PLC

- (2) The models and versions affected are listed below.

PLC model name	Version of the firmware affected	Production week affected	New firmware version	Effective week
ES2/EX2	V3.40 & V3.42	W1419~W1536	V3.46	W1537
SS2	V3.28	W1442~W1536	V3.40	
SA2	V2.84 & V2.86	W1419~W1536	V2.88	
SX2	V2.84 & V2.86	W1419~W1536	V2.88	
SE	V1.68 & V1.80	W1442~W1522	V1.82	W1523

Note: W1419 represents the 19th week in 2014, and W1536 represents the 36th week in 2015.